

ABSTRACT

There is provided a molded product 1 which is formed by placing an insert 3 in a molding space 12 formed by an upper die 10 and a lower die 11, followed by an injection process of molding material to form a molded body 2. The insert 3 is comprised of an insert body 4 which is embedded in the molded body 2 and a removing part 5 which is integrally formed with the insert body 4 via a thin part 6 at one end while the other end is projected to expose at a non-front surface 9 side. The removing part 5 functions to prevent the insert body 4 from moving from its proper position as the other end is firmly held between the upper die 10 and the lower die 11 during a molding operation. The removing part 5 is removed from the insert body 4 by cutting the thin part 6 after released from the die mold.